



# Steady-state analysis of a desalination system based on the principle of NVD

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# Overview

- Introduction
- Process Description
- Mathematical Model
- Results
- Conclusion

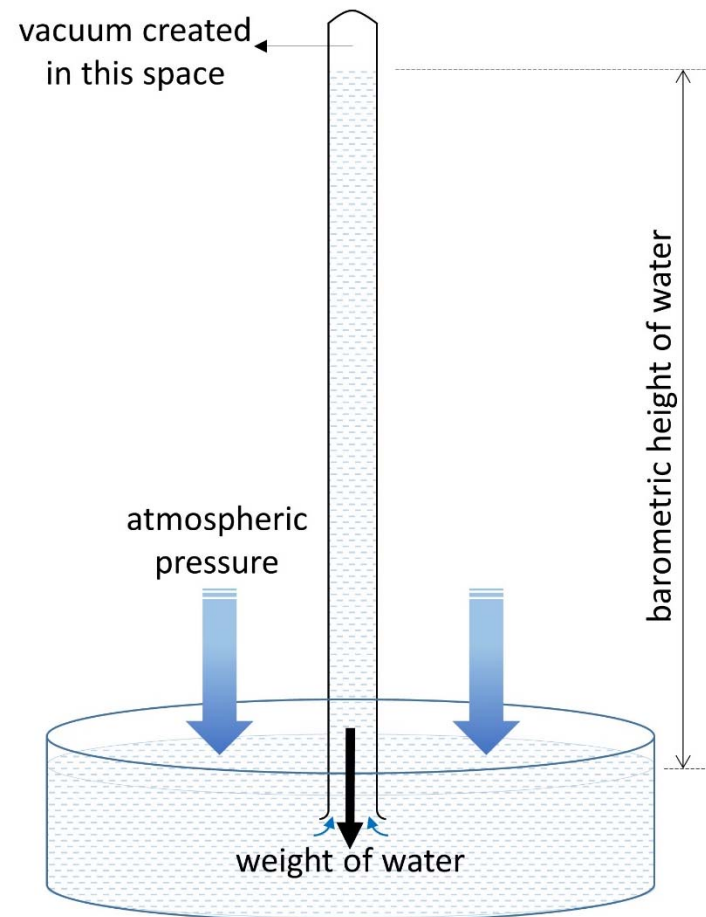


# Introduction

- Freshwater shortage is an ever-growing problem especially in areas like the MENA region
- Desalination is the only viable solution
- Conventional desalination technologies are energy intensive
- Many environmental hazards are associated with desalination
- Renewable energy sources need to be explored

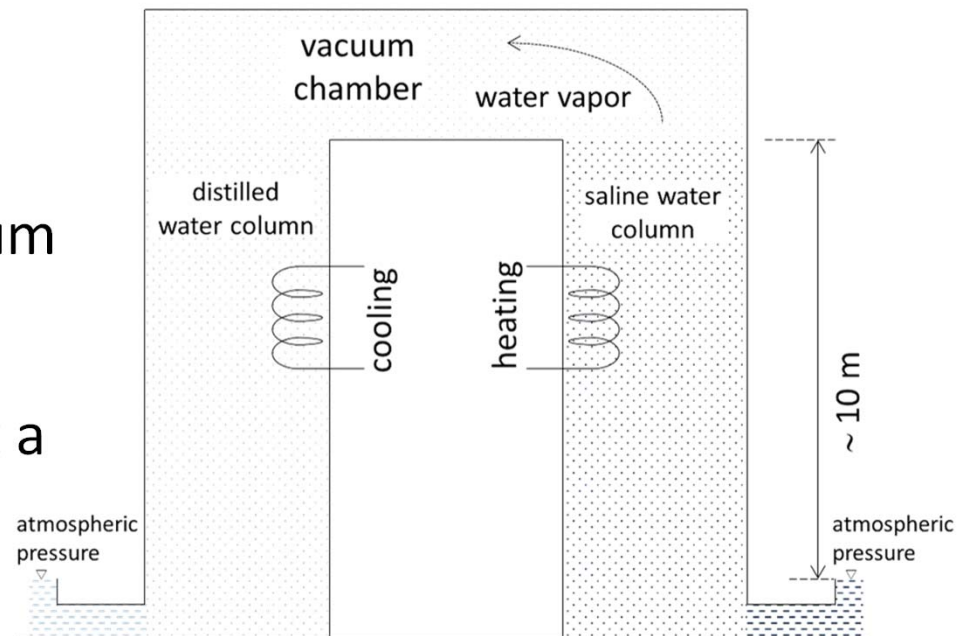
# Natural Vacuum Distillation

- Water column with a sealed top drains into an open container of water
- Water column with a height of ~10.3 m can balance the atmospheric pressure
- The space above the water column has a “natural vacuum”



# Natural Vacuum Distillation

- Two water columns – saline water and distilled water
- Connected on top by a vacuum chamber
- Saline water is maintained at a temperature higher than distilled water
- Water vapor moves from saline water column to distilled water column



# Previous Works

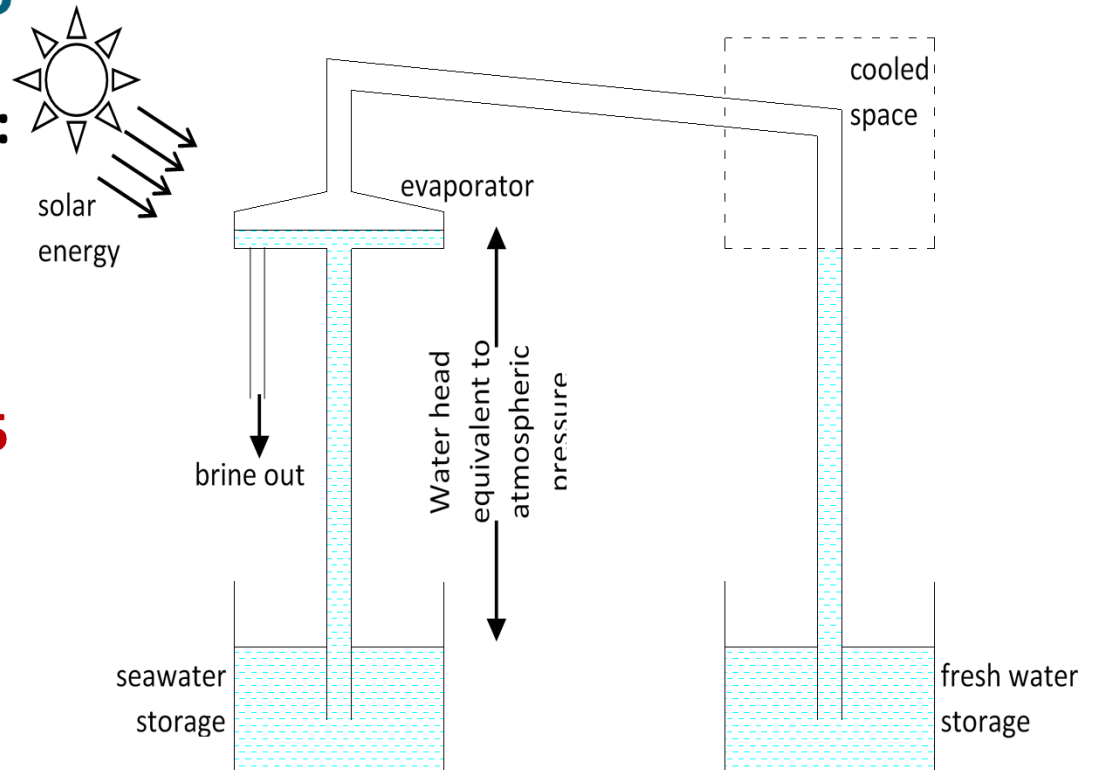
## Production Rates (kg/day):

- Single Stage:

- Bemporad, 1995: **(1.7)**
- Alkharabsheh, 2003: **6.5**
- Eames et al., 2007: **30**
- Gude, 2008: **192**
- Jitsuno, 2012: **10**

- Two-Stage:

- Abutayeh (2008): **40**
- Gude (2012): **500**



### Major issue:

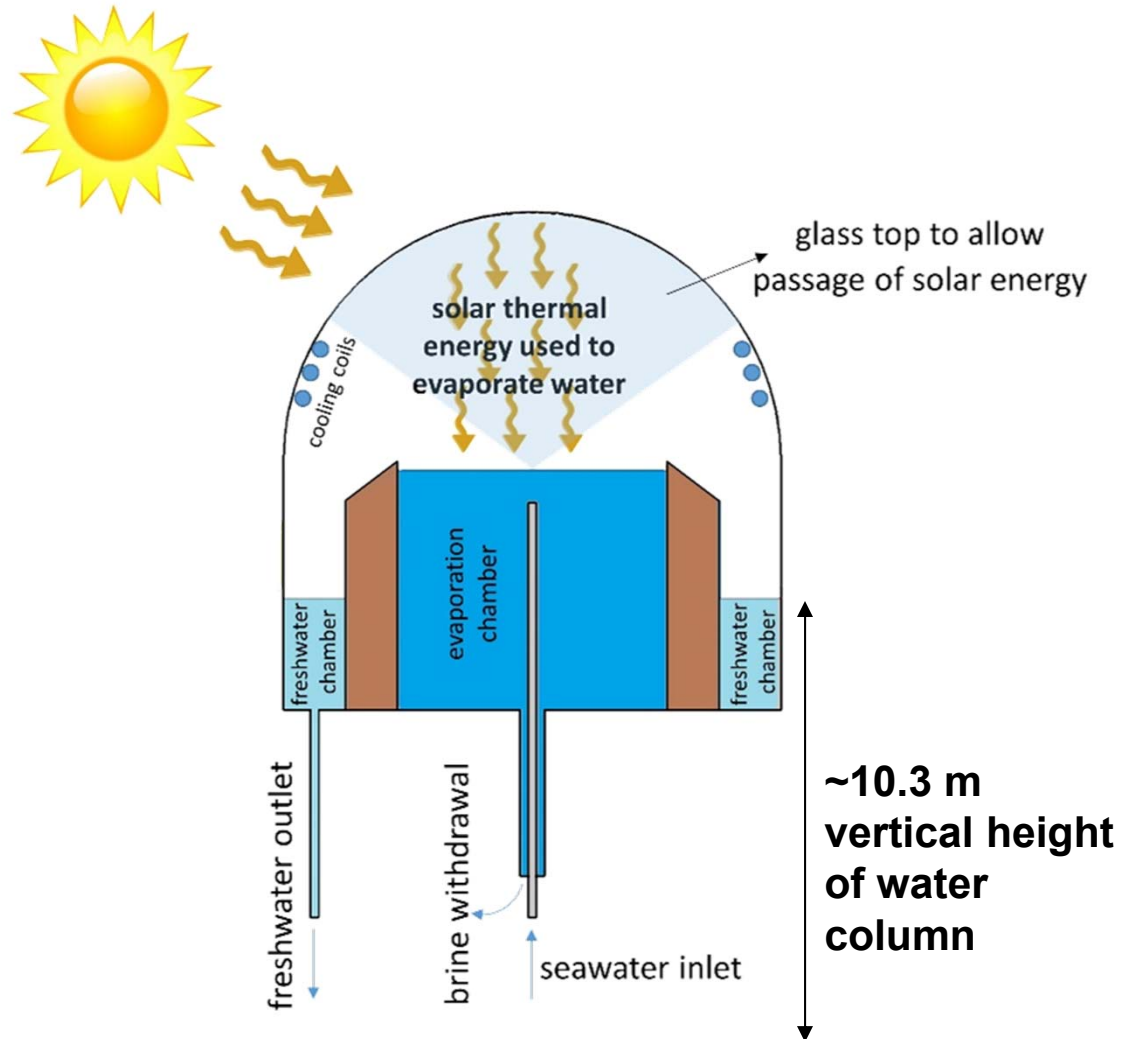
Vapor transport from salt water side to freshwater side

# Proposed system

Spherical design with condenser space under same roof solves vapor transport issue

Uses solar energy for evaporation

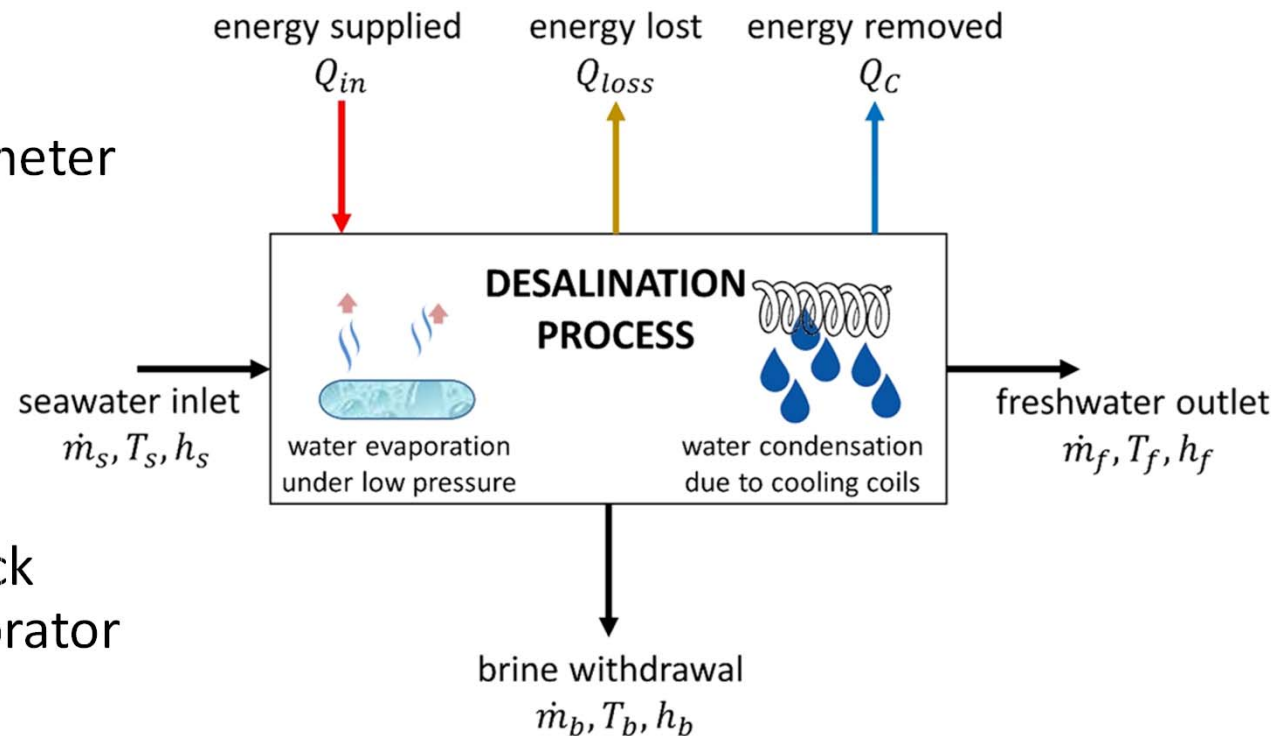
No mechanical pumping energy required for operation



# Mathematical Model

Assumptions:

- Lumped parameter model
- All the vapor produced is condensed
- No vapor condenses back into the evaporator







# Mathematical Model

- Mass balance

$$\dot{m}_s = \dot{m}_b + \dot{m}_f$$

- Energy balance

$$\dot{m}_s H_s + Q_{in} = \dot{m}_b H_b + \dot{m}_f H_f + Q_{loss}$$

- Solute balance

$$\dot{m}_s C_s = \dot{m}_b C_b$$

# Mathematical Model

- Evaporation equation (Bemporad, 1995)

$$\dot{m}_f = A \times \alpha_m \times \left( f(C_b) \frac{p(T_s)}{\sqrt{T_s + 273}} - \frac{p(T_f)}{\sqrt{T_f + 273}} \right)$$

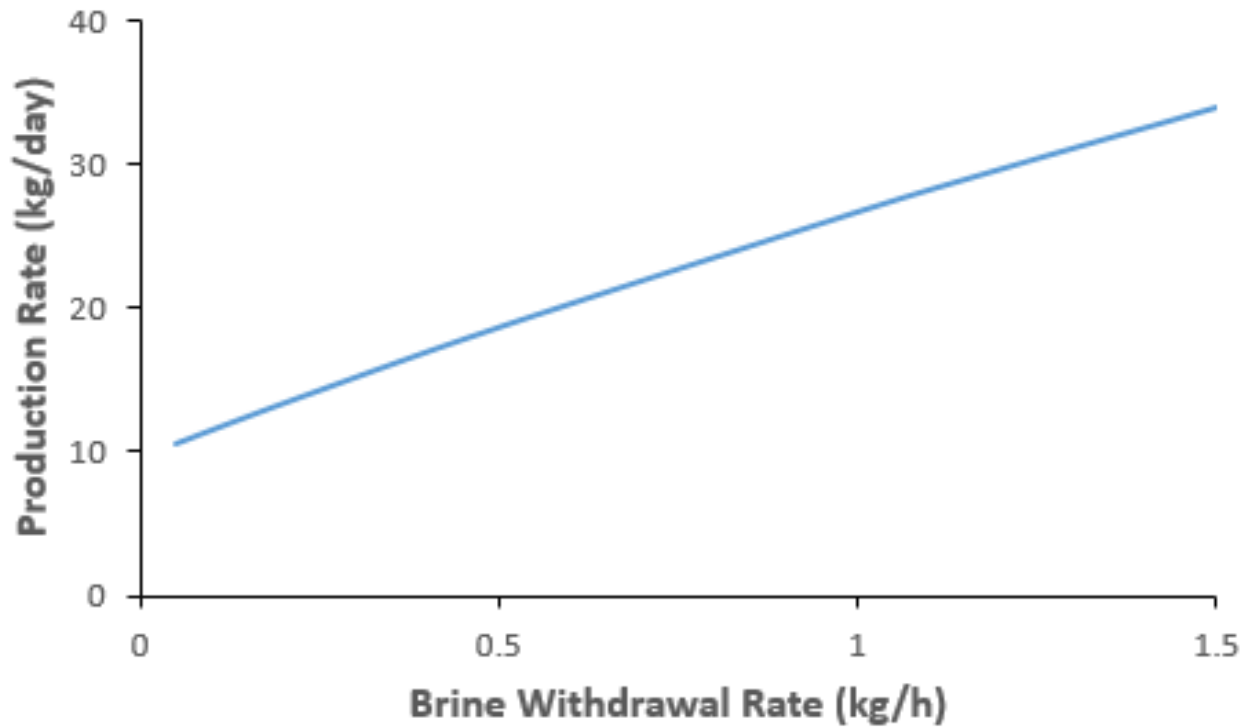
- Model was solved using a code written in MATLAB®



# Results

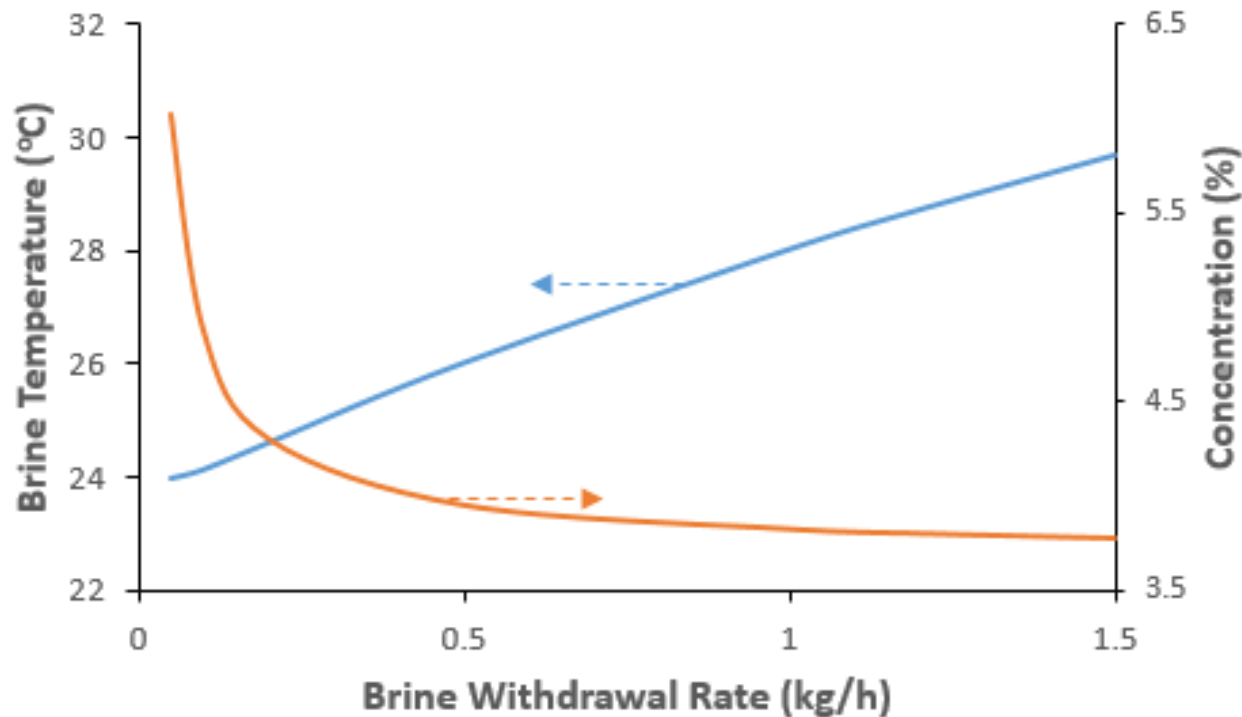
- The effects of the following parameters were investigated:
  - Brine Withdrawal Rate
  - The inlet temperature of heated seawater
  - Temperature of the cooled desalinated water
  - External heating load

# Effect of changing the Brine Withdrawal Rate



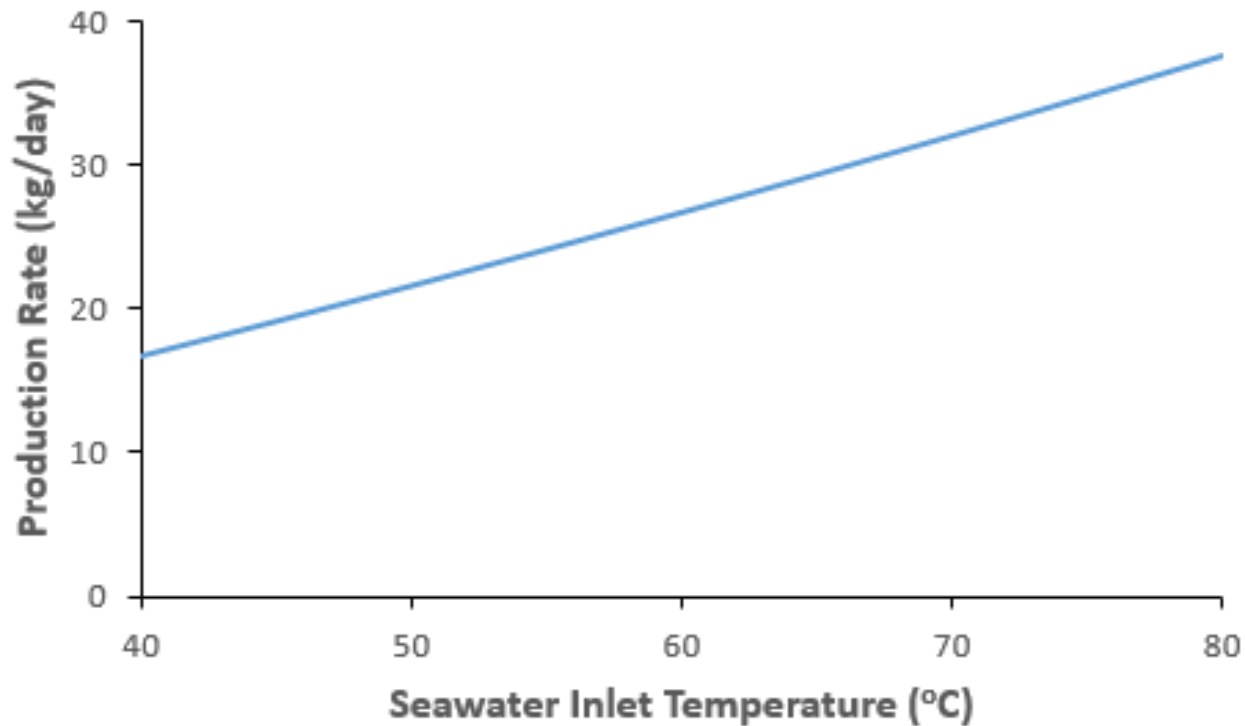
- Higher brine withdrawal rate gives higher production but it will require higher feed rate (i.e. more heating energy wasted)

# Effect of changing the Brine Withdrawal Rate



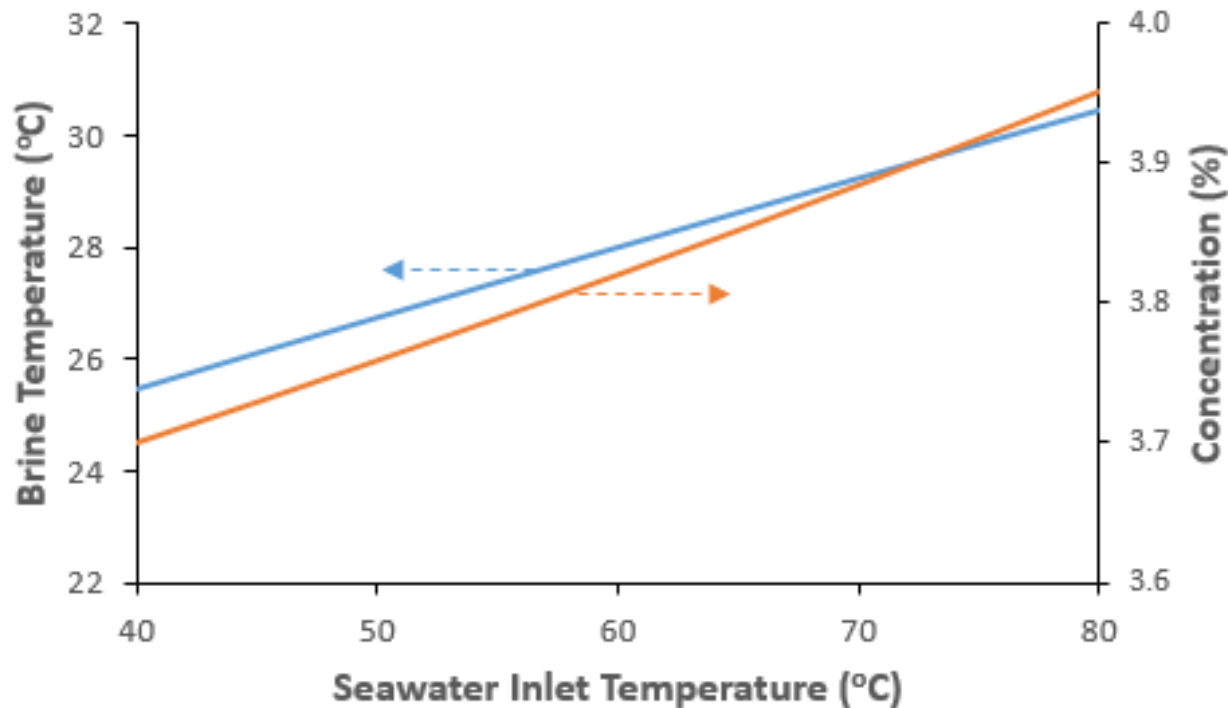
- Low brine rates cause higher concentrations increasing scaling hazards

# Effect of changing the Seawater Inlet Temperature



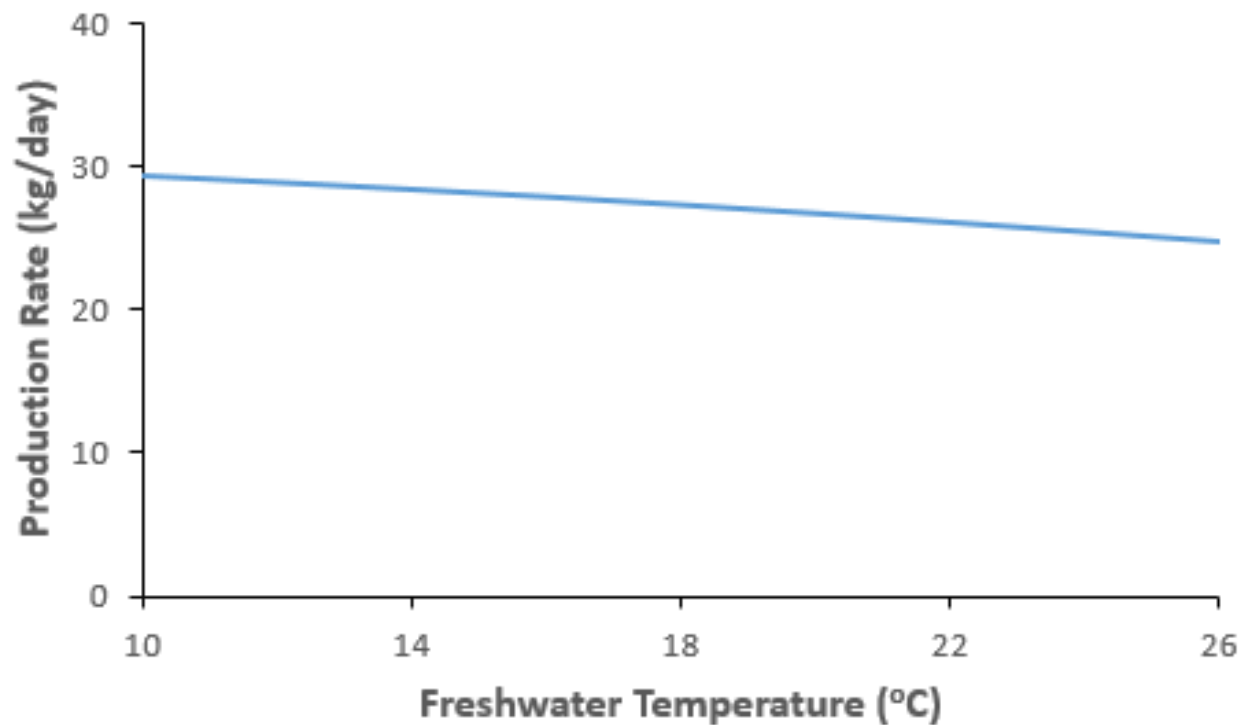
- Production rates of around 40 kg/day are calculated for inlet temperature of 80 °C

# Effect of changing the Seawater Inlet Temperature



- Higher temperatures results in elevated brine temperature and concentration which are both environmental hazards

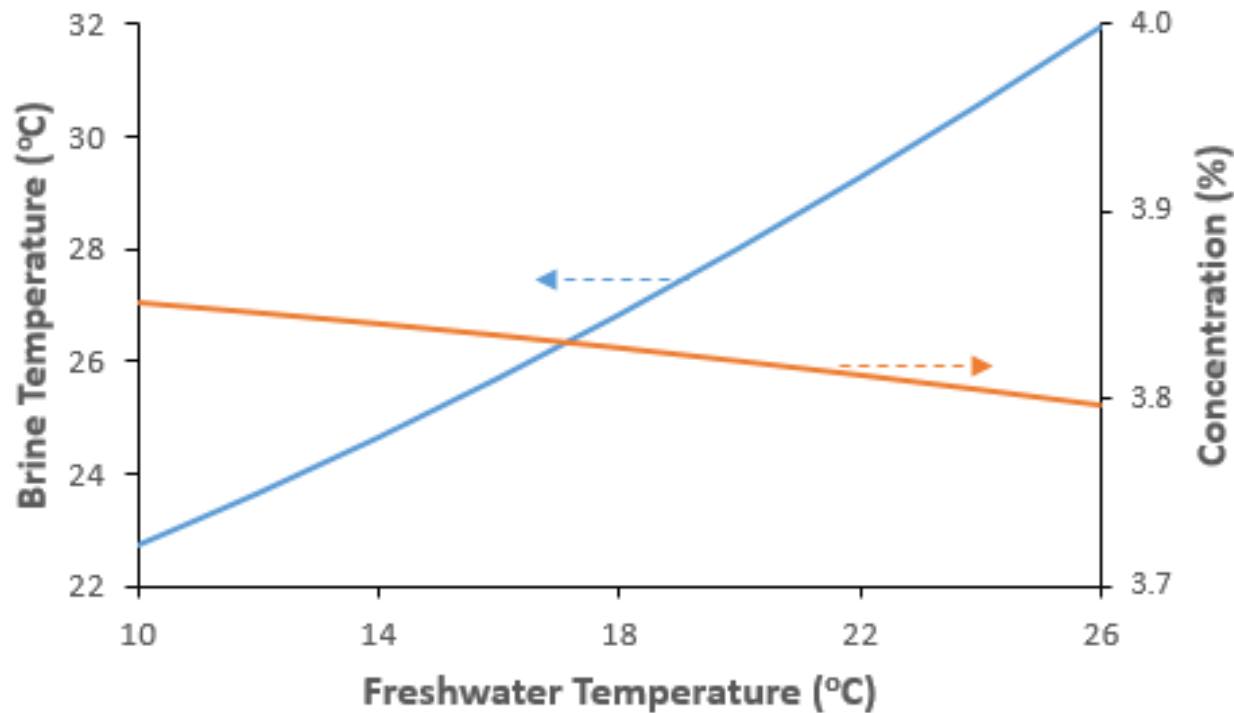
# Effect of changing the Freshwater Temperature



- Lower temperatures on the freshwater side enhance the production rate

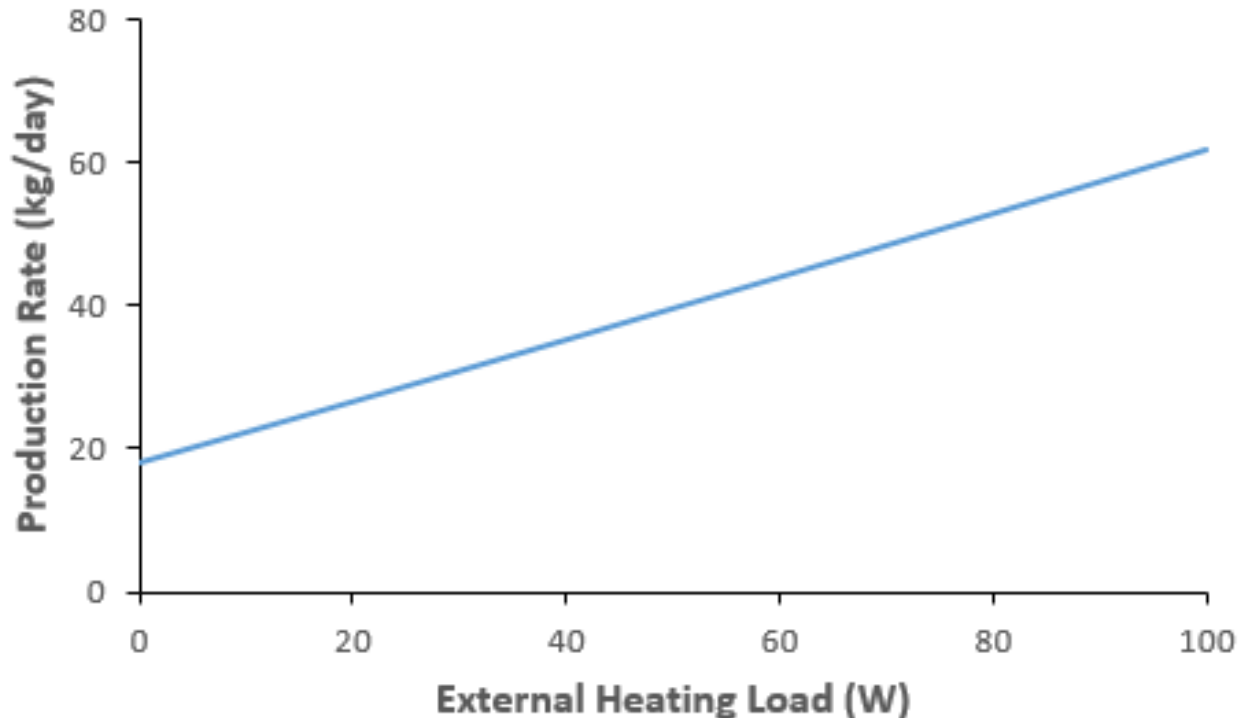


# Effect of changing the Freshwater Temperature



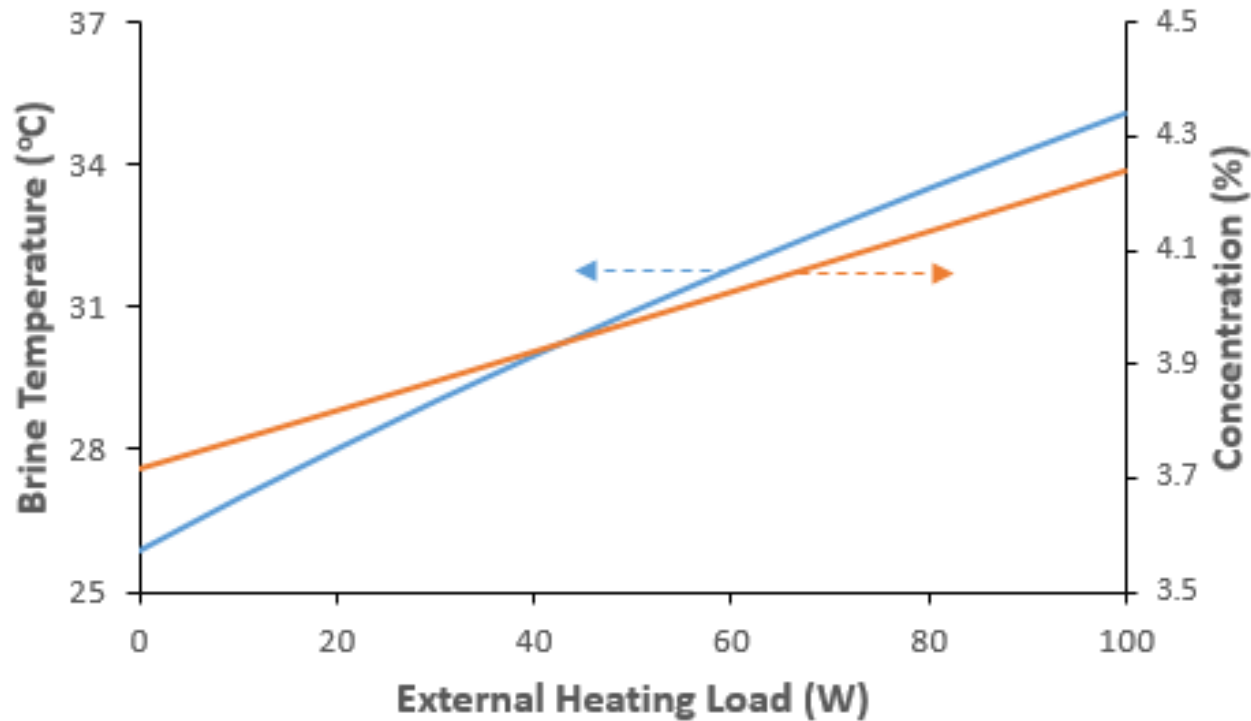
- For hot climatic regions, deep seawater can be used to condense the vapor

# Effect of changing the External Heat Load



- Using 100 W of external heating load (other than the feed heating) provides up to 4 times better production rates

# Effect of changing the External Heat Load



- Brine outlet temperature and concentration could be a concern

# Comparison with conventional desalination technologies

- Ref: Karaghoulis and Kazmerski (2012), Renew. Sust. Energy Rev. 24, 343-356

Process	Capacity (m <sup>3</sup> /day)	Cost (\$/m <sup>3</sup> )
MSF	23,000 – 528,000	0.56 – 1.75
MED	91,000 – 320,000	0.52 – 1.01
	12,000 – 55,000	0.95 – 1.5
	< 100	2.0 – 8.0
RO	100,000 – 320,000	0.45 – 0.66
	15,000 – 60,000	0.48 – 1.62
	1,000 – 4,800	0.7 – 1.72
<b>Low temperature NVD</b>	<b>0.5</b>	<b>3.0 – 7.0</b>

# Comparison with other renewable energy desalination technologies

- Ref: Gude et al. (2012), Energy Conv. Manage. 56, 192-198

Process	Capacity (m <sup>3</sup> /day)	Cost (\$/m <sup>3</sup> )
Solar still	0.5 – 1	12 – 12.5
MED (solar)	85	7 – 10
RO (PV)	1	12 – 15.6
Membrane Distillation (solar)	<1	13 – 18
Solar thermal desalination	<1	12.9
<b>Low temperature NVD</b>	<b>0.5</b>	<b>3.0 – 7.0</b>



# Conclusion & Recommendations

- The effects of the changes of the parameters on the performance of the system were discussed.
- Higher brine withdrawal rates give better production rates but loss of energy
- Lower withdrawal rates could cause scaling hazards
- Higher inlet temperatures are preferred but cost of heating needs to be considered to obtain optimum temperature



# Conclusion & Recommendations

- Lower temperatures are preferred on the freshwater side
- Renewable energy or waste heat source could be utilized for additional heating within the evaporation chamber
- Studies show NVD systems to achieve low production costs compared to other renewable energy based desalination technologies
- Medium to large scale water production plants could be possible using NVD