



Advanced Wastewater Treatment using Functionalized Membranes

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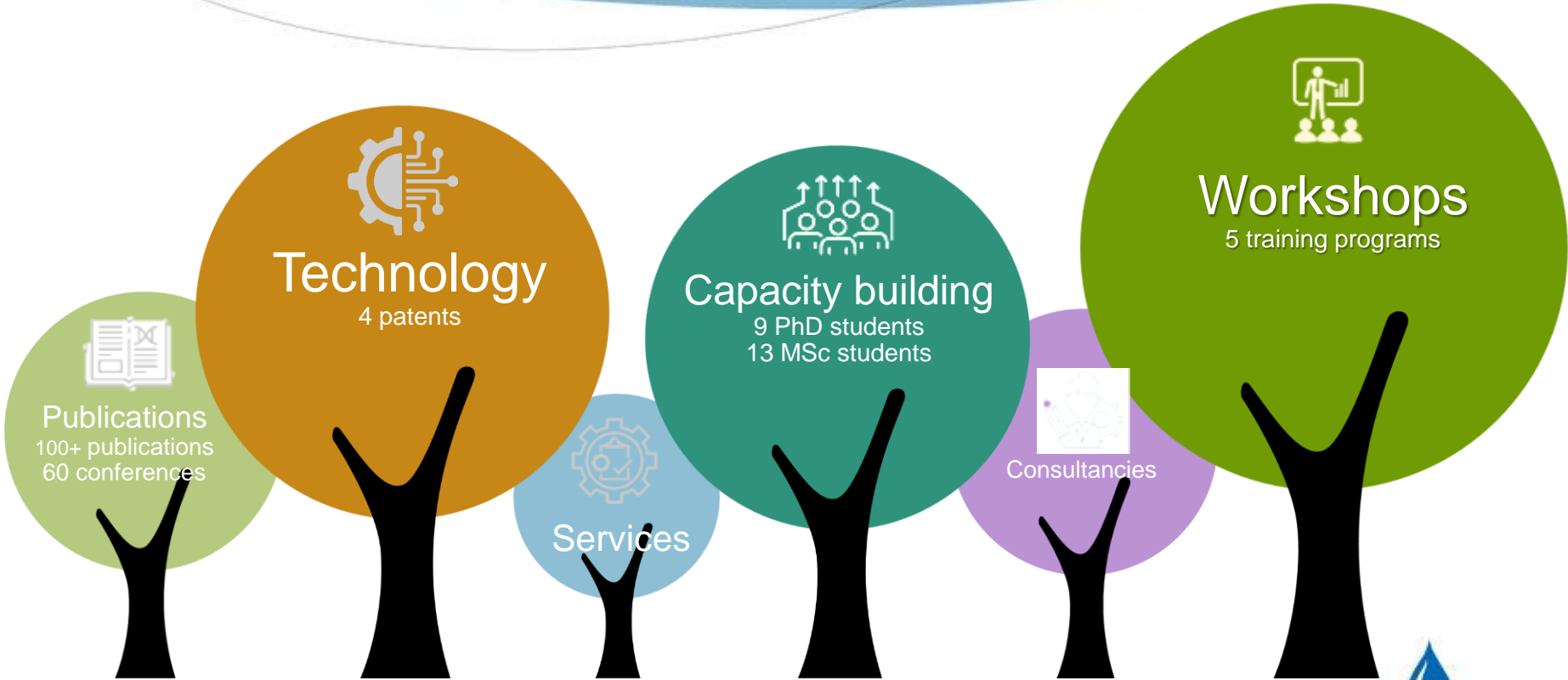
WSTA 15th Gulf Water Conference

28-30 April, 2024, Doha, Qatar



الجمعية العمانية للمياه
OMAN WATER SOCIETY

Scientific Output



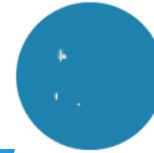
Membranes
Water treatment



Membrane Distillation
Hyper saline water



Membranes
Medical applications



Nanotechnology Research Center

Technology Development



Membrane recycling
Sustainability & Environment protection

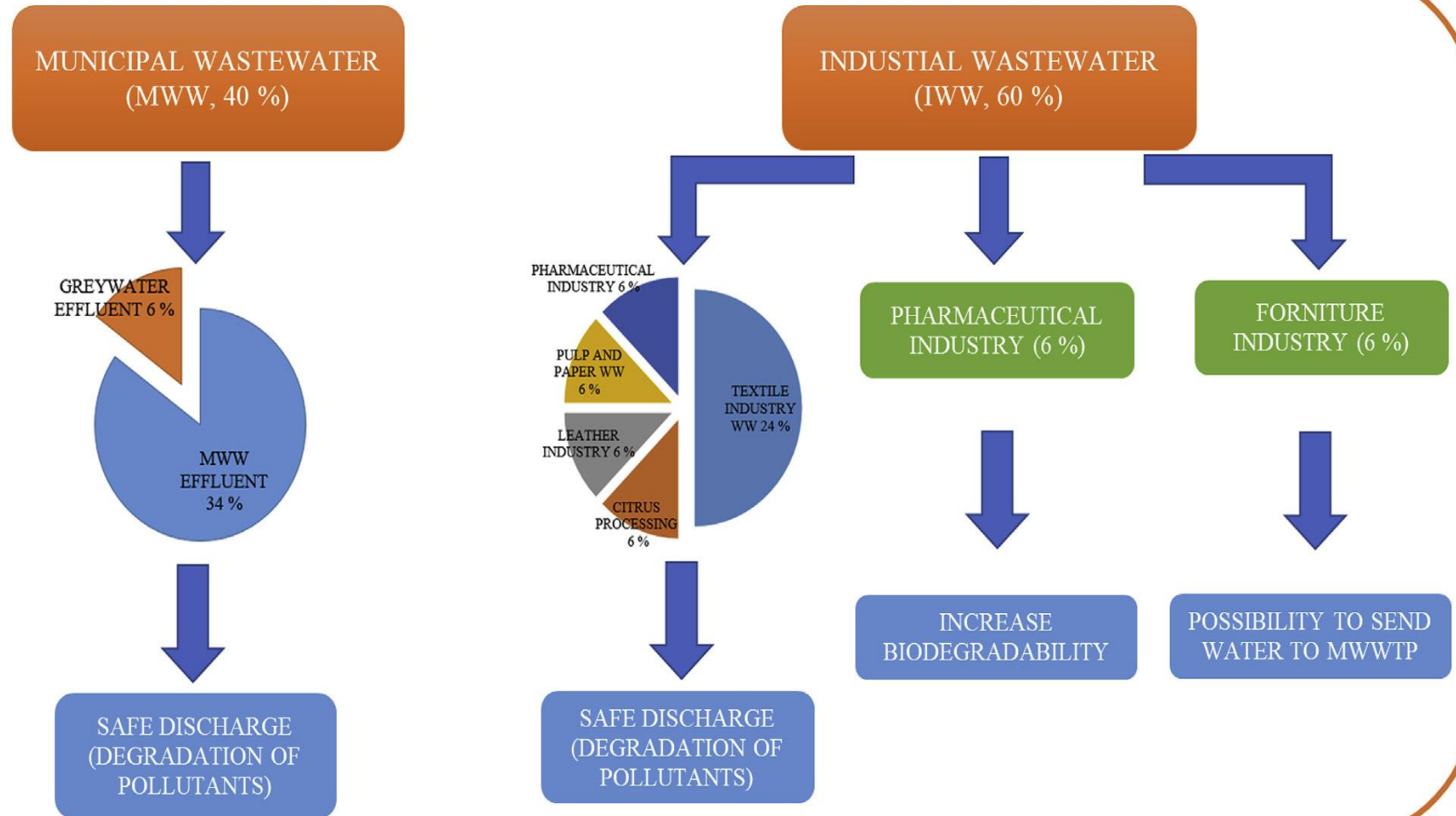
CDI
Brackish water desalination



Nano sensors
Water contaminants



Industrial wastewater



Emerging Contaminants

➤ Emerging (Persistent) Contaminants

- Microplastics; Average secondary and tertiary WWTPs removal of 88% & 94%, respectively¹
- Caffeine > acetaminophen > salicylic acid detected in river water & drinking water in Québec, Canada.
- Carbamazepine, ibuprofen & sulfamethoxazole also detected²

Treated Water Quality Standard (Oman)

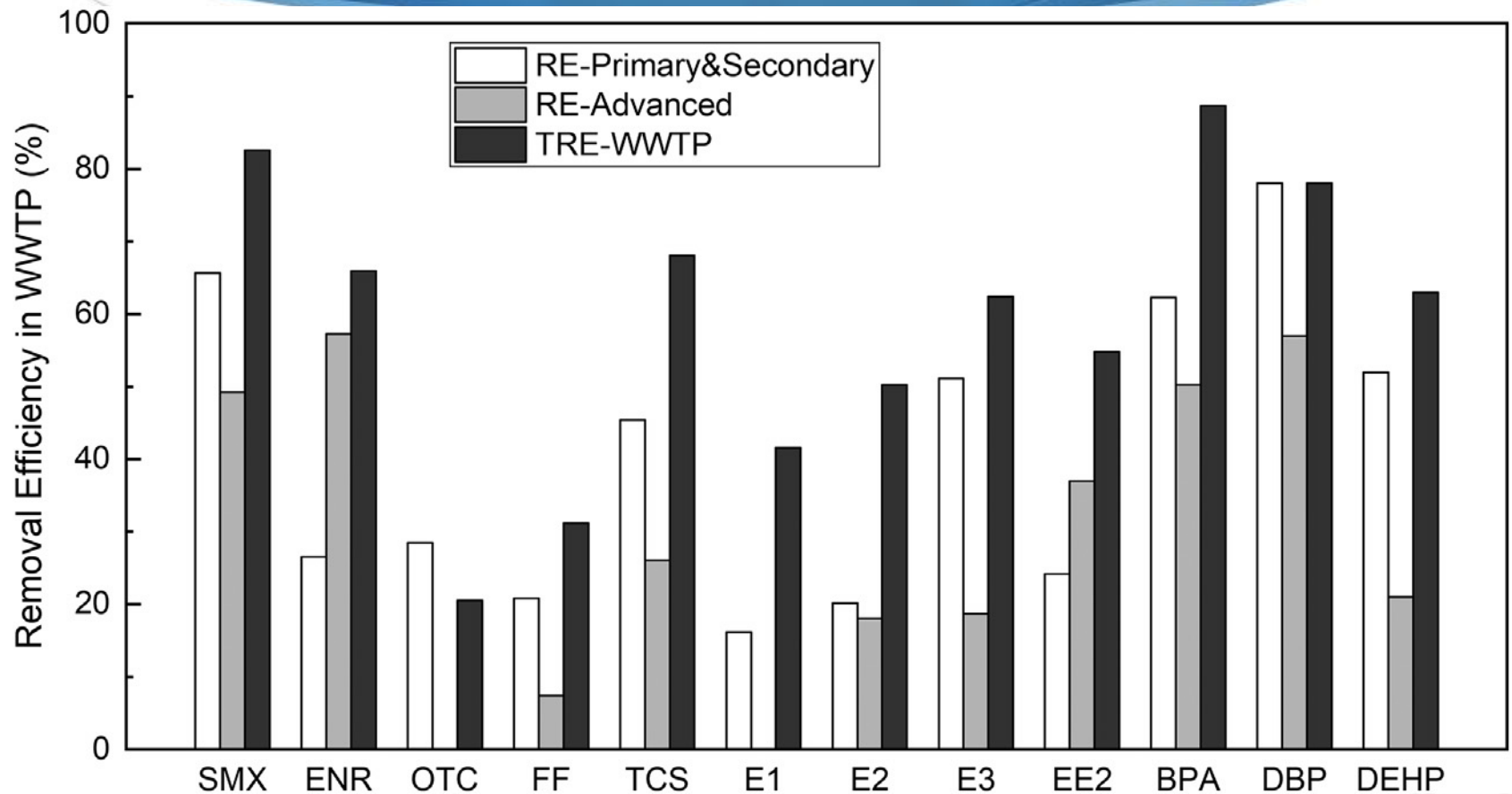
BOD ₅	15 ppm
COD	150 ppm

- Iyare et al. (2020) Environmental Science: Water Research & Technology
- Pulicharla et al (2021) Science of The Total Environment

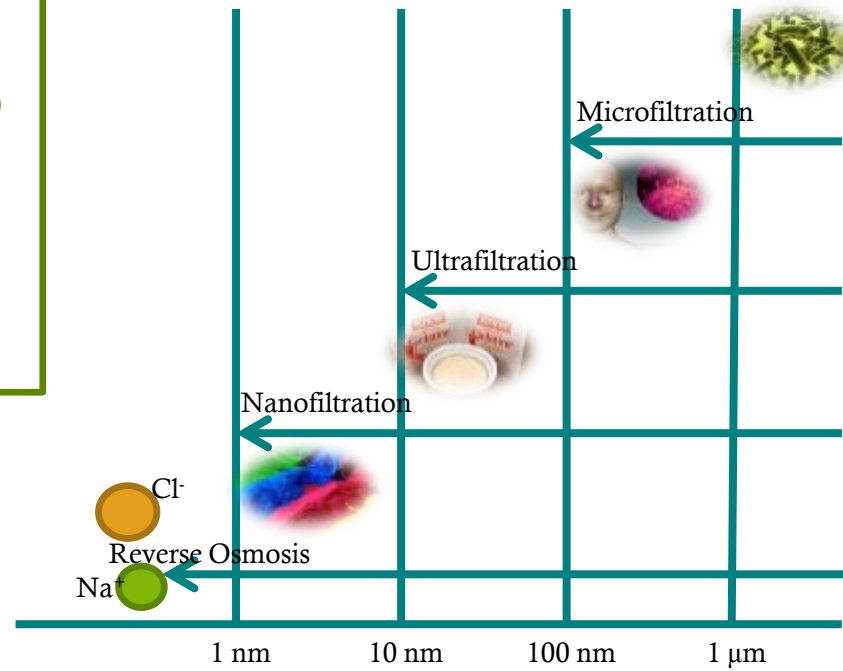
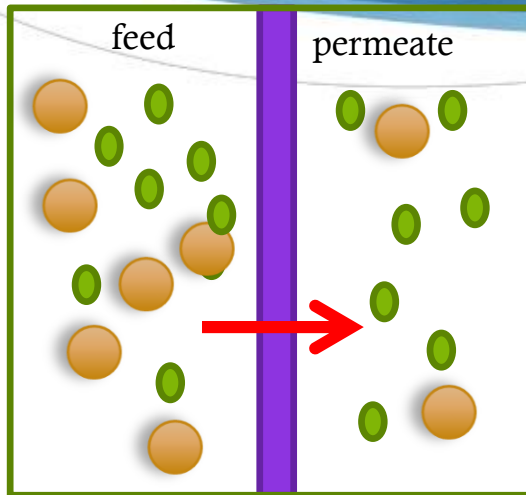


Emerging Contaminants

- Removal efficiency of 35 emerging contaminants (pharmaceutical and personal care products & endocrine disrupting chemicals in WWTP in China.



Membrane definition and classification



Membrane fouling

Fouling Types

- Colloidal fouling
- Organic fouling (Protein, Humic substances, oil, NOM)
- Scaling (CaSO_4 , MgSO_4)
- Biofouling (bacteria and Fungi)

Fouling Forms

- Adsorption
- Pore blocking
- Gel/cake formation
- Deposition

Fouling Consequences

- Blocking of membrane pores
- Permeate flux decreases
- Production efficiency decreases
- Operation time increases

Fouling Prevention

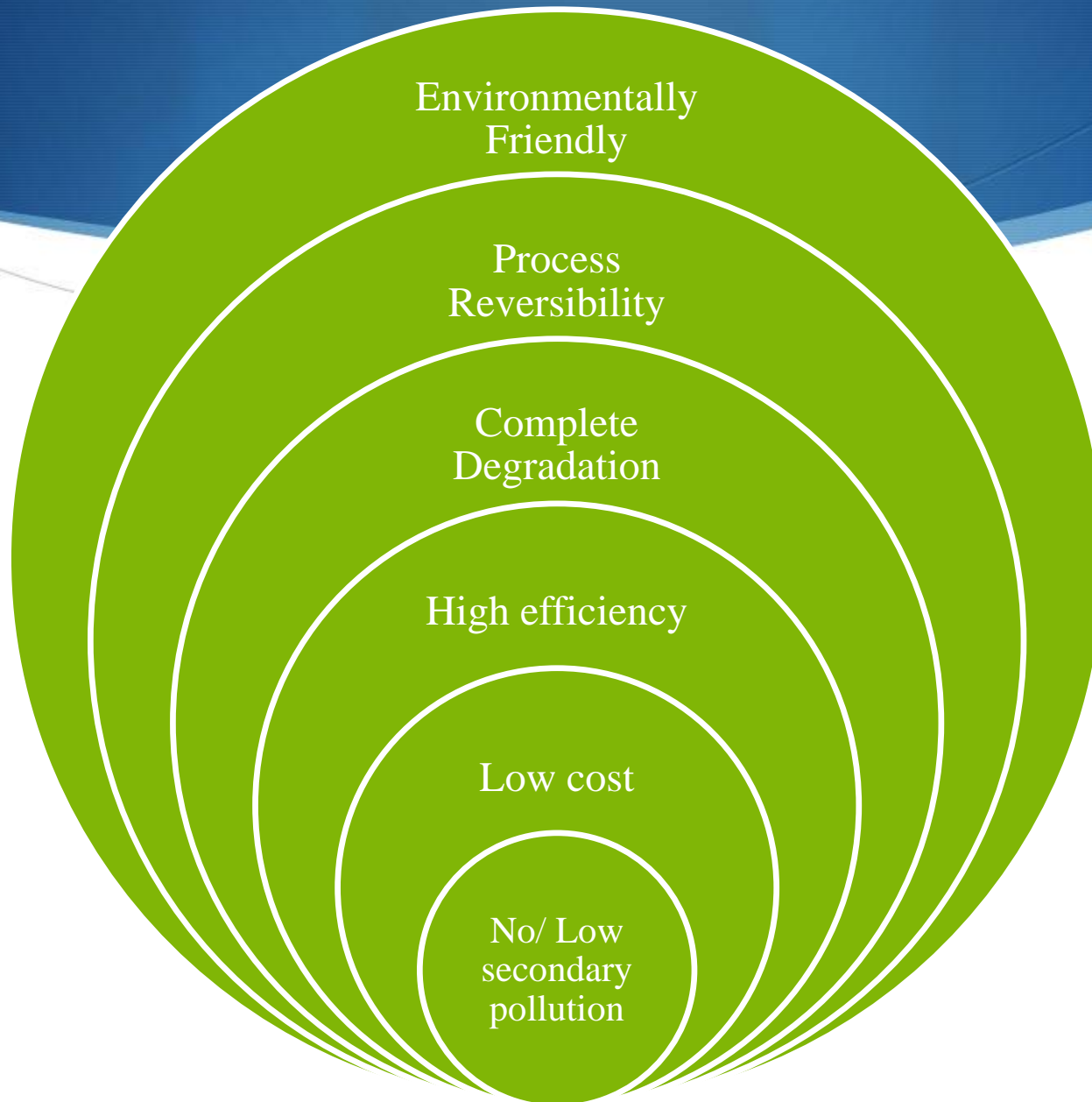
- Pre-treatment of feed solution
- Membrane modification
- Physical cleaning
- Chemical cleaning
- Self-cleaning process
- Optimization of operating parameters



Nanotechnology Processes



Nanotechnology Advantages



Nanomaterials Enhanced Membranes

Incorporation of nanomaterials in polymeric membranes improves

Permeability

Mechanical strength

Thermal stability

Fouling resistance

Rejection

Pore structure and porosity

Photocatalysis

PES-CNTs

PES-rGO

PES-ZnO

PES-HMO

PES-Fe₂O₃

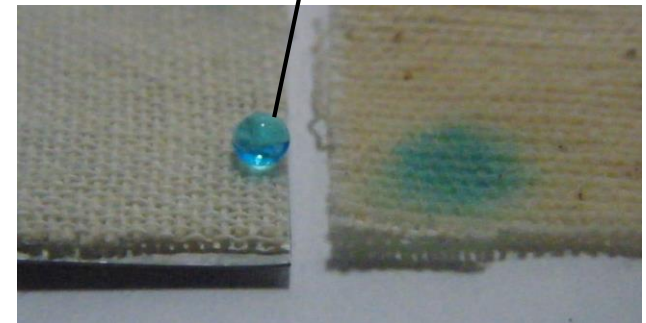
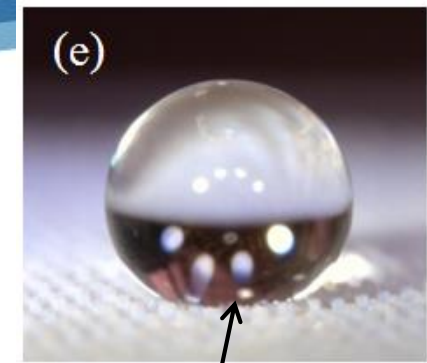
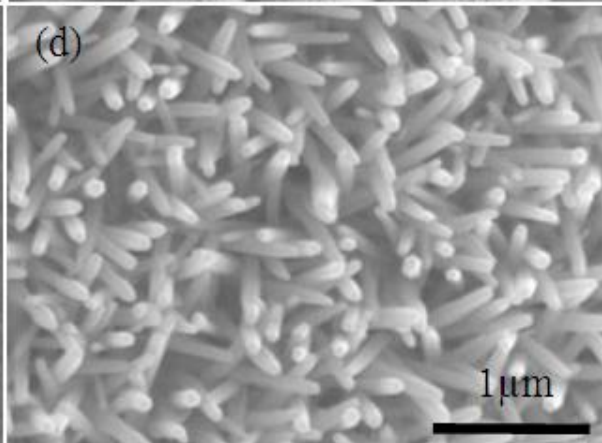
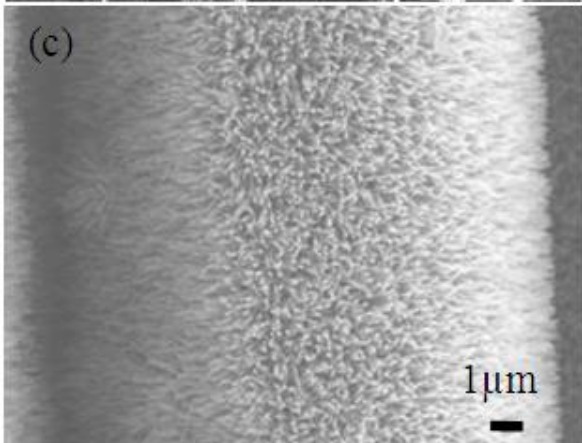
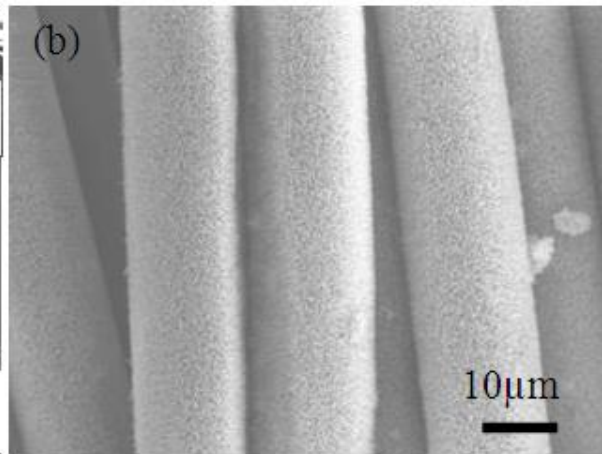
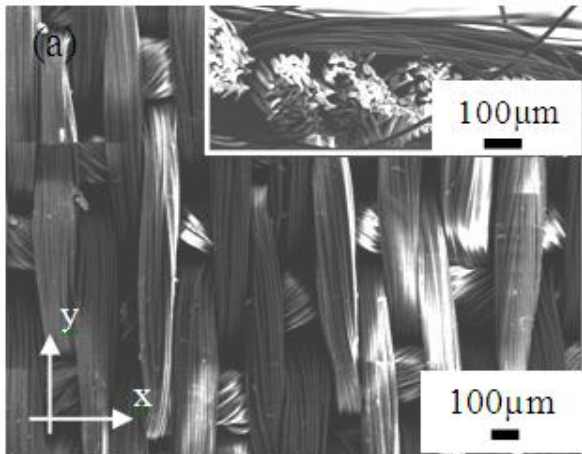
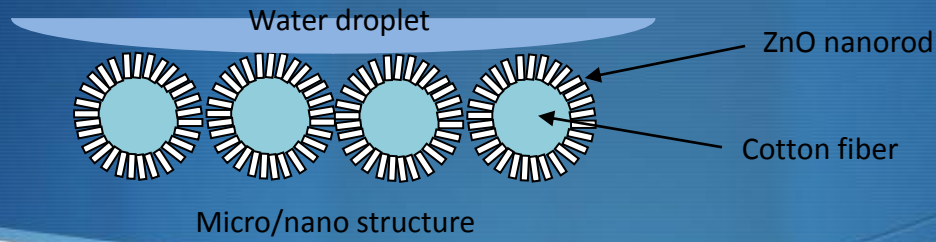
PAN-ZnO

PAN-β-cyclodextrin

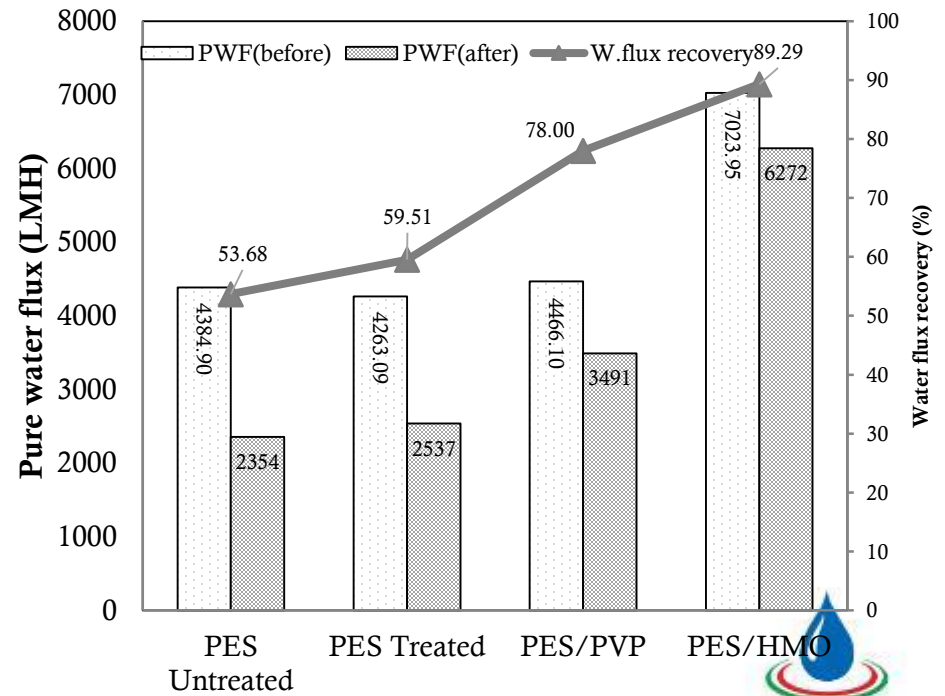
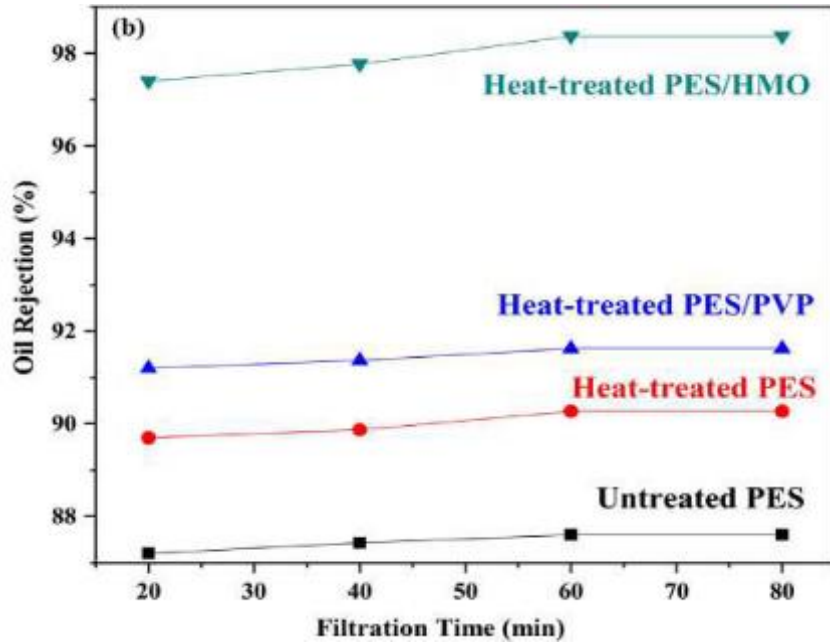
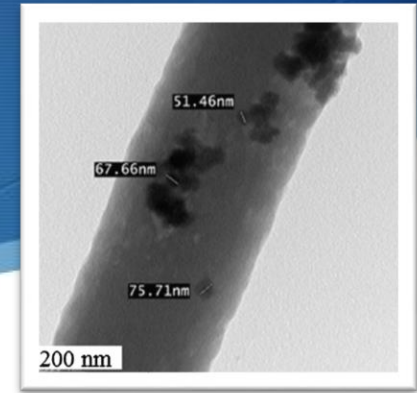
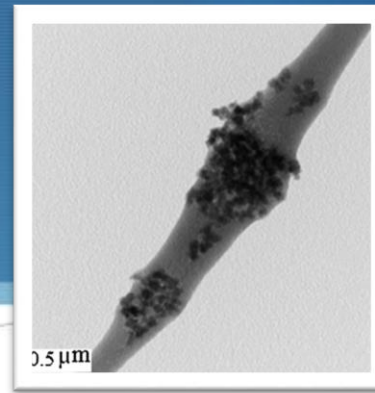
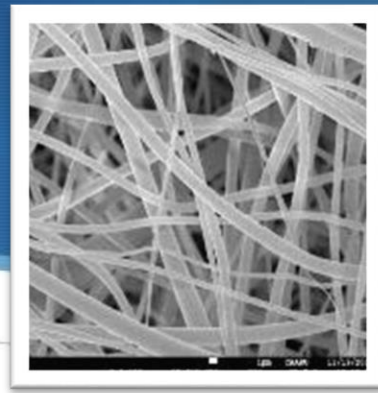
PEI and PEI-TiO₂

PES-Ag

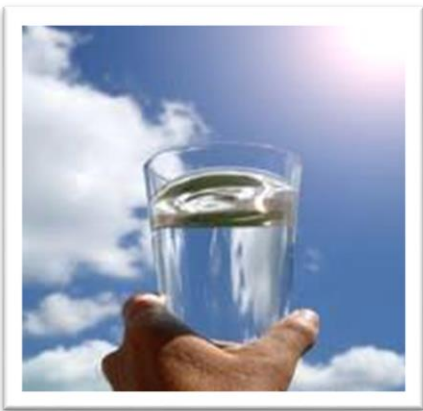
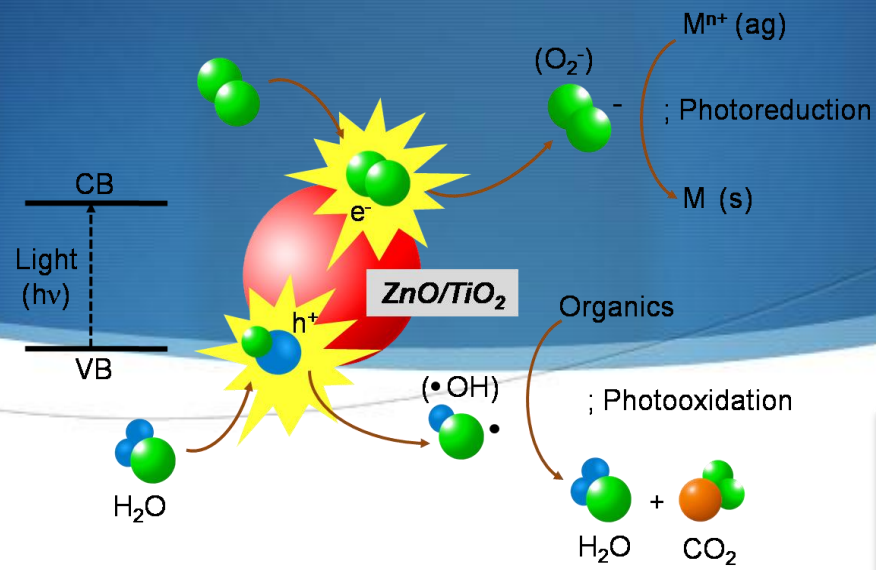
Nature inspired superhydrophobic cotton fabric



PES-Hydrous Manganese Dioxide ENMs



Photocatalysis

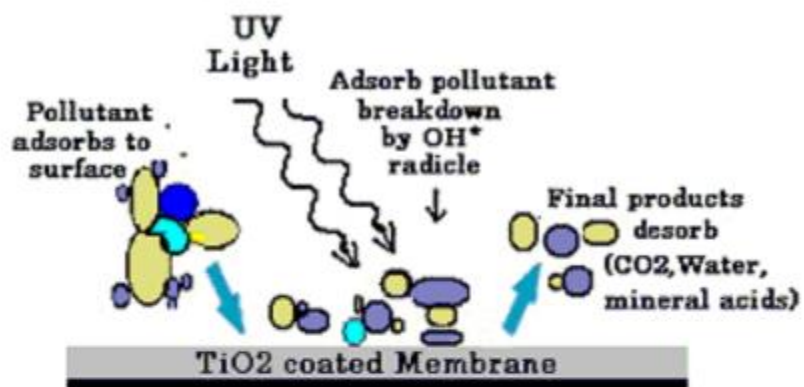


semiconductor (ZnO)

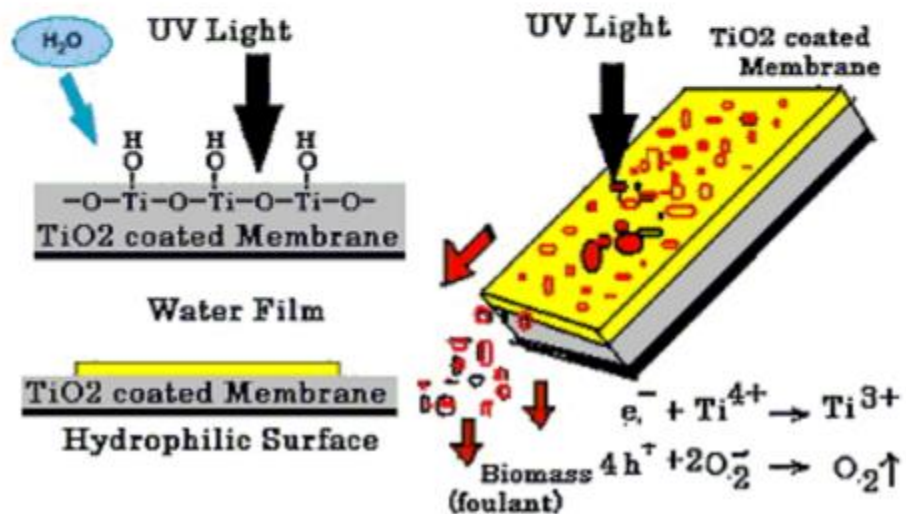


Hybrid Photocatalytic Membranes

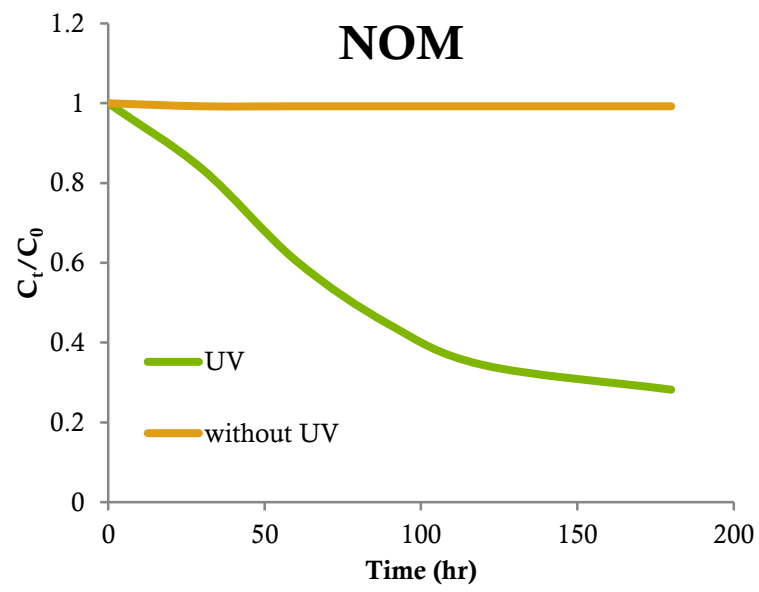
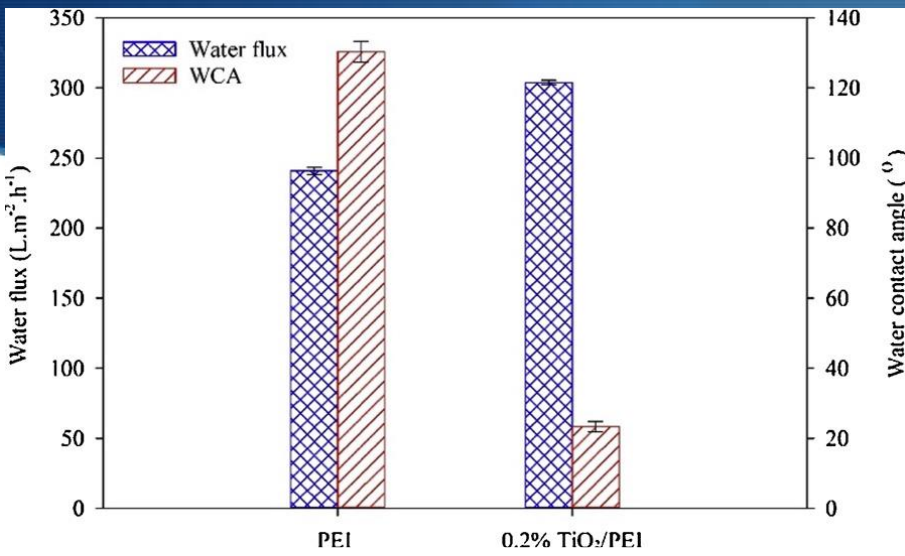
Photocatalytic Process



Self Cleaning Mechanism and Process



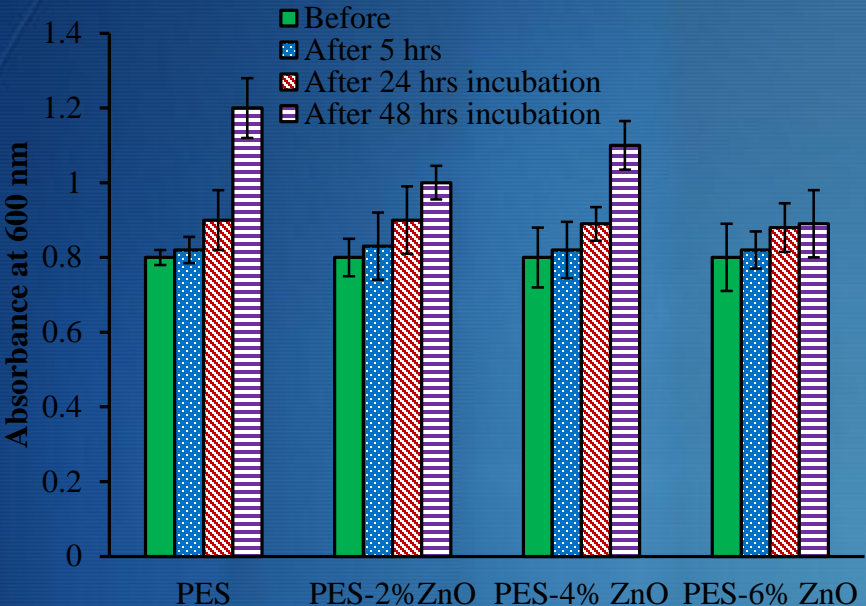
PEI-Titanium Dioxide ENMs



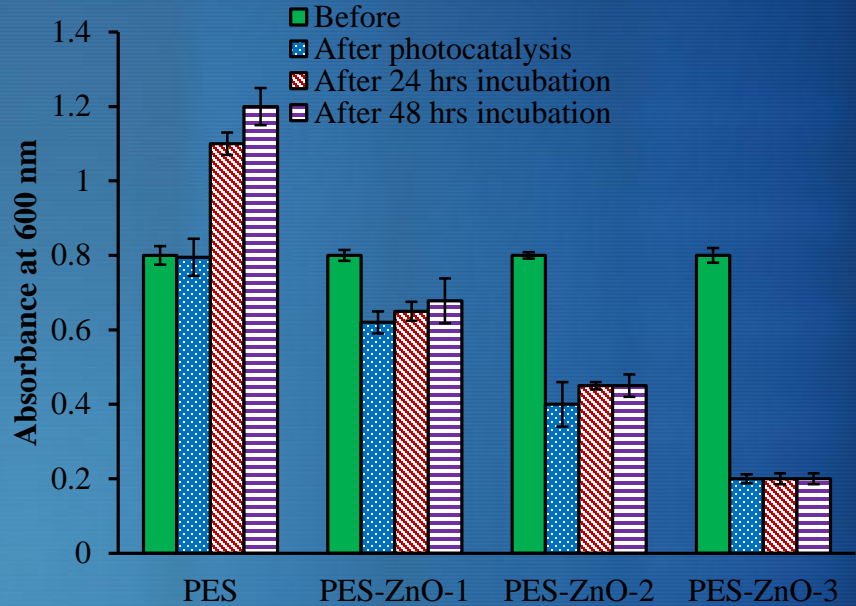
Degradation of > 77% in NOM concentration

Al-Ghafri et al (2019) *Journal of Water Process Engineering* (32)

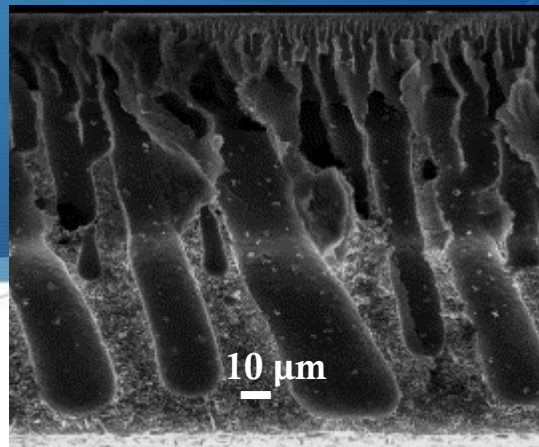
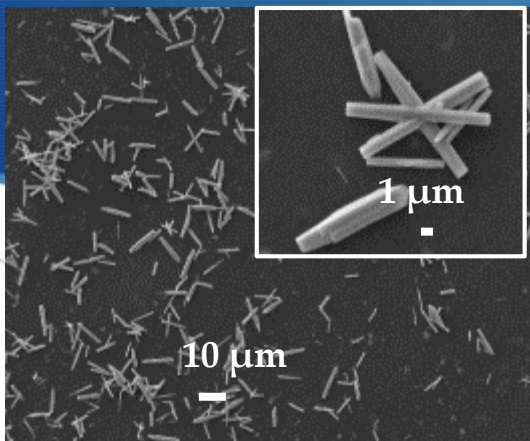
PES membrane modification with ZnO



PES-ZnO NPs membranes controlled bacterial growth



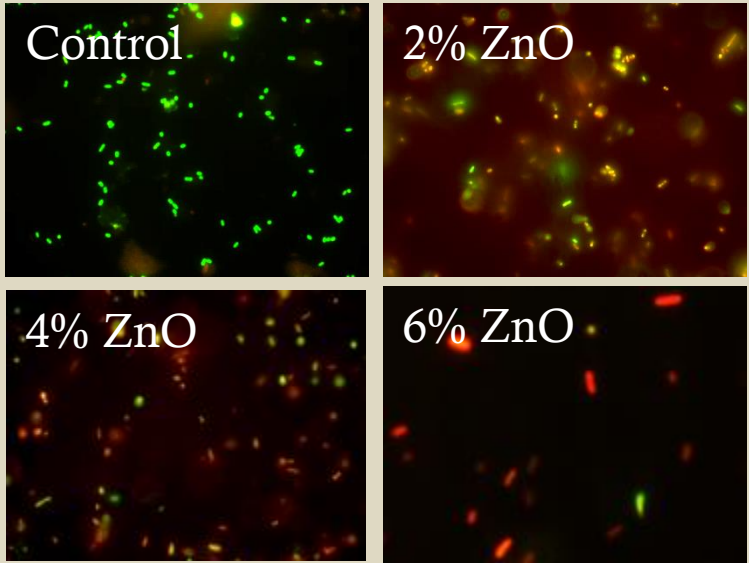
PES-ZnO NRs membranes bacterial growth inhibition



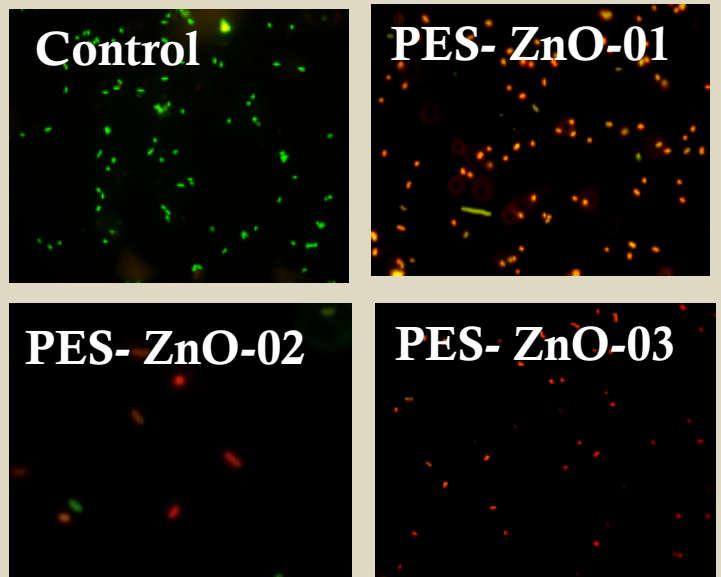
PES membrane modification with ZnO

Antibacterial Activity

ZnO NPs

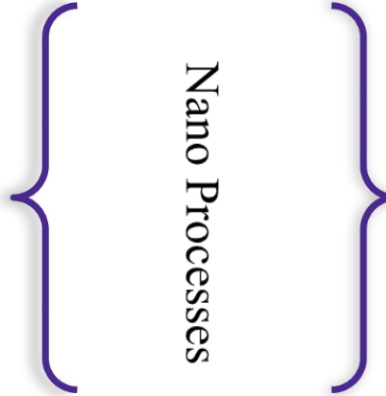
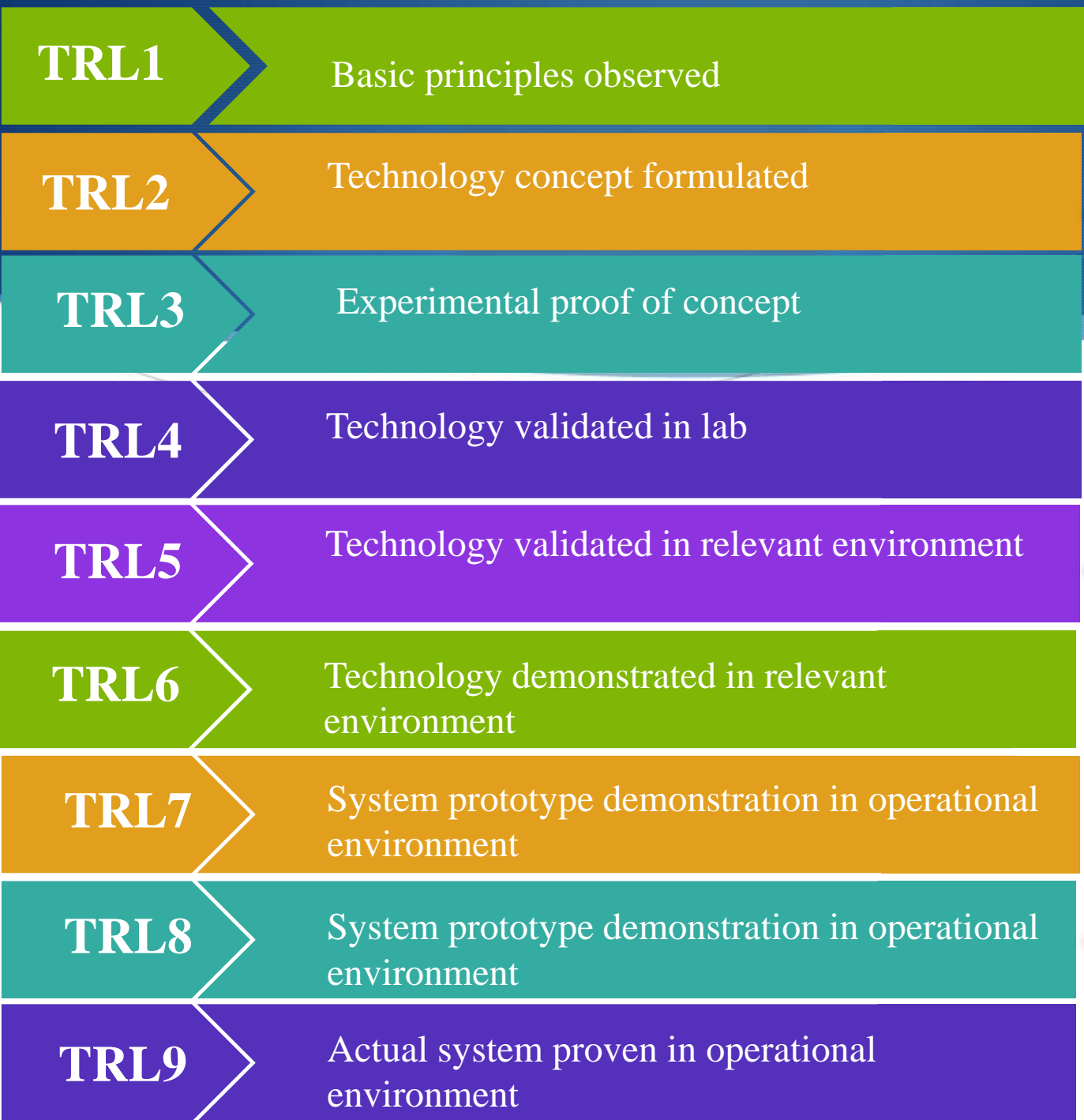


ZnO NRs



Al-Hinai et al (2017) ACS Omega (2) 3157-3167

Technology readiness level



Nano Processes



Challenges

Cost Uncertainty

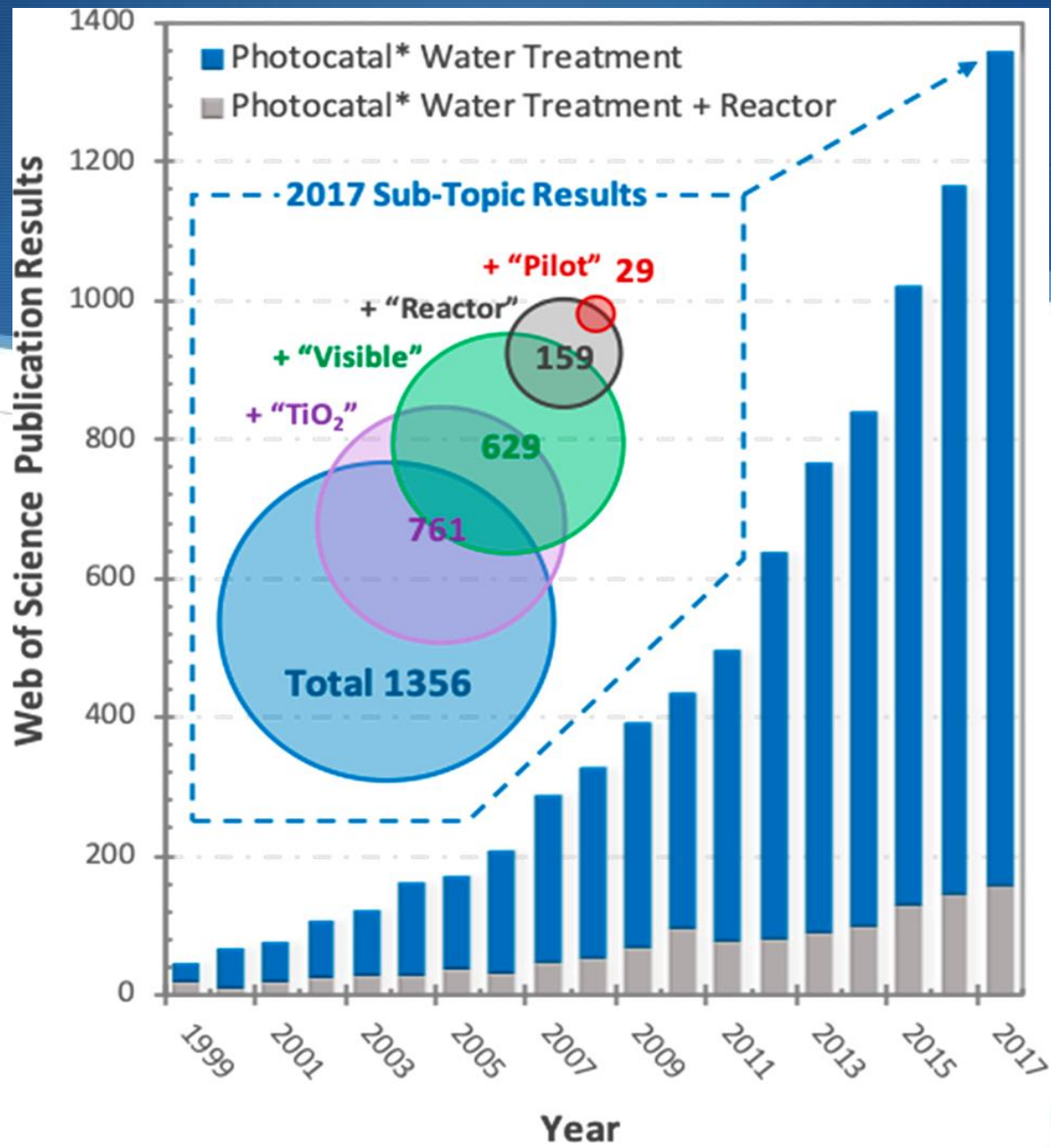
Scalability

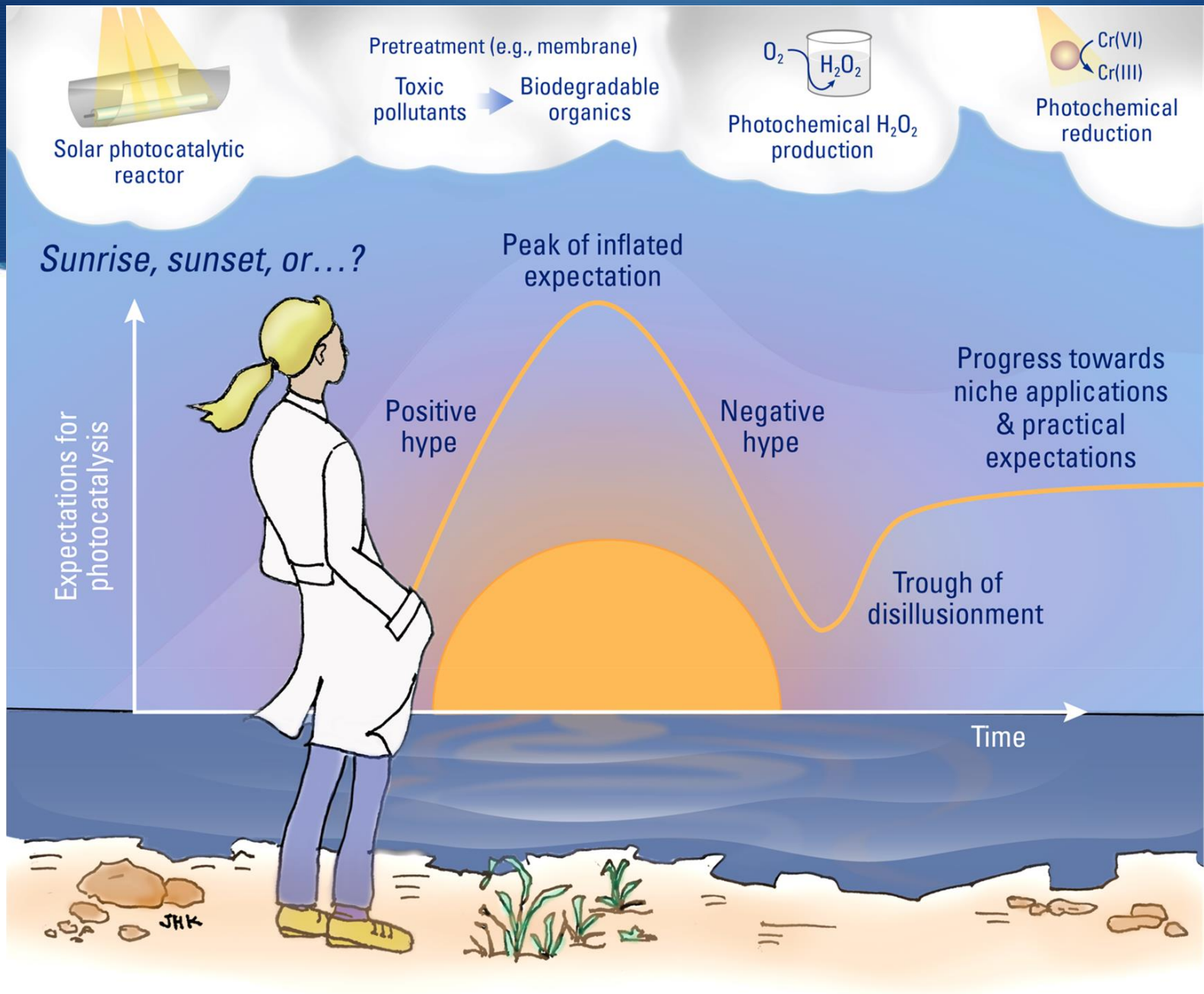
Process Development & Operation

Competition with Conventional
Technologies

Environmental Considerations







Future Prospect

Identify the Niche Market

Technology Integration

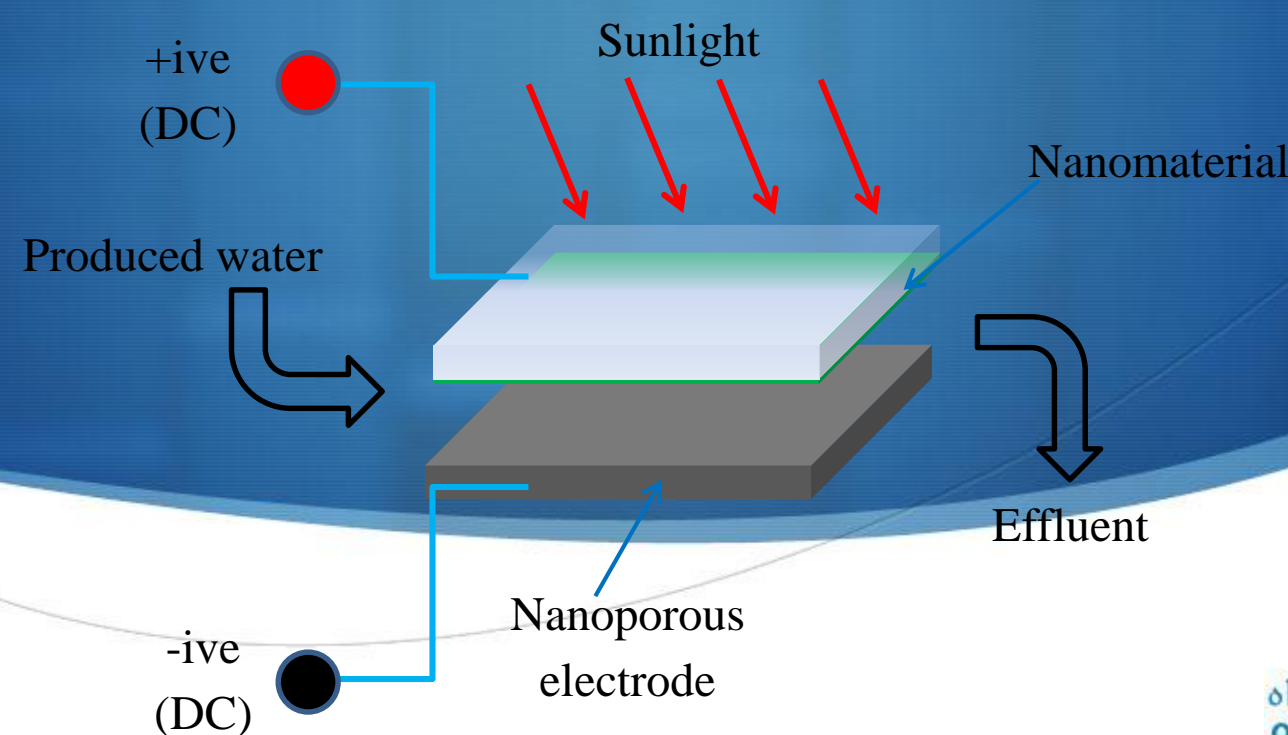
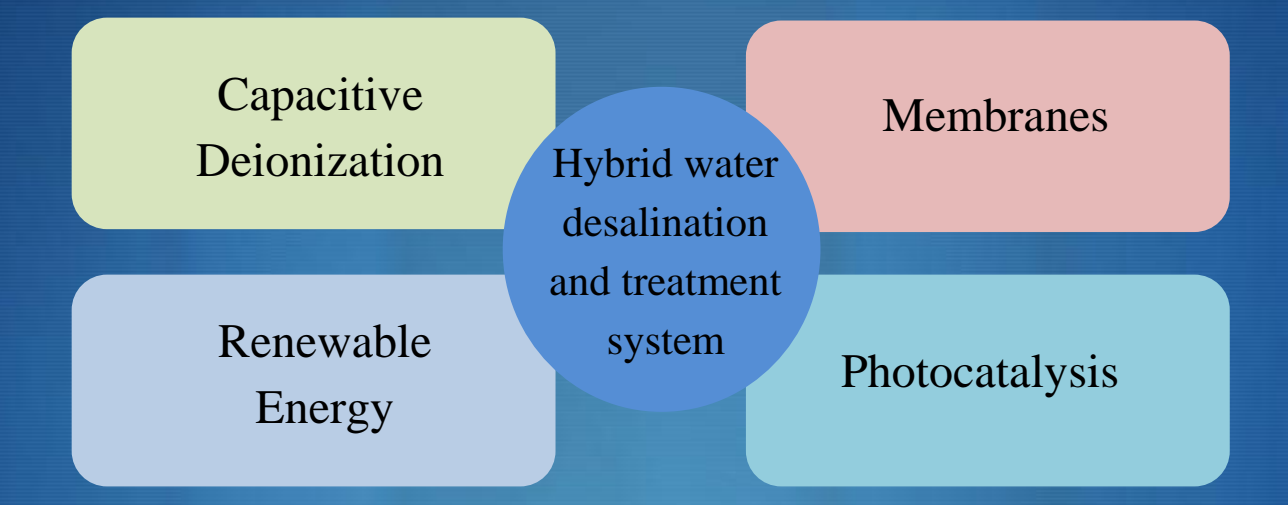
Large-Scale Research & Application

Comprehensive Cost Analysis

Long-Term Operation



Hybrid produced water desalination system



Partners



سلطنة عمان
وزارة الثروة الزراعية والسمكية وموارد المياه



وزارة التعليم العالي
والبحث العلمي والابتكار



Omantel
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شركة تنمية نفط عمان
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